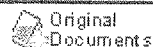
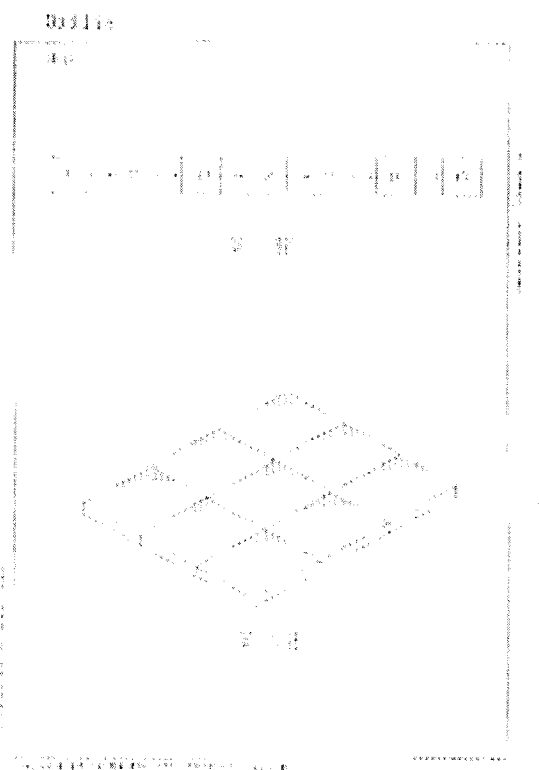


[Chinese](#)[Patent Coverage](#) | [Classification](#) | [Patent Search](#) | [Search history](#) |**■ Patent Information** Records: 3 of 3[Error Report](#) [Suggestions](#)[Back](#)[Print](#) | [Previous](#)**Patent/Publication Number** 311118**Title** Manufacturing method of ceiling plaster board**Issued/Publication Date** 1997/07/21**Application Date** 1997/01/06**Application Number** 086100062**Certification Number** 089293**IPC** **B32B-013/08**
(2006.01); **B32B-038/14**
(2006.01);
(IPC 1-7) : B32B-
013/08; B32B-031/12**Inventor** CHEN, DEENG-HWANG
TW**Applicant** CHIEN FA FURNISH CO
TW**Abstract** A manufacturing method of ceiling plaster board, mainly by using a large piece of plaster board as blank material; the manufacturing process including glueing, papering, drying, and painting; after the surface of plaster board being

Size: large



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Ref. No.:2001-6722-p/引證英摘/susan/20100317

TW 311118

Title: METHODS FOR FABRICATION OF GYPSUM CEILINGS

Abstract:

A method for fabrication of gypsum ceilings, comprising providing a block gypsum board substrate, processing the substrate by gel-spread, paper-paste, baked and painting, cutting the substrate after the surface of the substrate dried, and producing a product having several gypsum boards pieced together to form a unit pattern; wherein the process of paper-paste has a large piece of paper with specific textures or patterns as paper materials, and the paper can be changed according to users' demanding. The paper material is pasted at the surface of the gypsum broad substrate, painted, and cut into small pieces. Therefore, a gypsum ceiling with excellent surface burnish and forming a large unit pattern on a wall is obtained.

中 華 民 國 專 利 公 報 (19)(12)

(11) 公告編號: 311118

(44) 中華民國86年(1997)07月21日

發 明

全 2 頁

(51) Int. Cl. 5: B32B13/08

31/12

(54) 名 稱: 石膏天花板之製造方法

(21) 申 請 案 號: 86100062

(22) 申請日期: 中華民國86年(1997)01月06日

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[57] 申請專利範圍:

1. 一種石膏天花板之製造方法, 是將大塊石膏板基材, 經塗膠、上紙、烘乾、上漆等製程, 待表面乾燥後, 再依據規格裁切, 而製成可併合成統一圖案的多數塊石膏天花板成品; 其中之上紙製程, 是以具有特定花紋或圖案的大塊紙張為紙原料, 可依使用者需要, 配合室內裝潢而作不同改變, 黏貼固著於石膏板基材表面後經上漆處理, 再裁切為小塊, 因而能獲致表面光澤度佳、且可在同一

壁面組成大片統一圖案的石膏天花板。

2. 依據申請專利範圍第1項所述石膏天花板之製造方法, 其中之大塊紙原料, 係預先於其表面印製不同之山水畫、各種動物、仿古畫、或特殊記念性花紋、色彩與圖案。

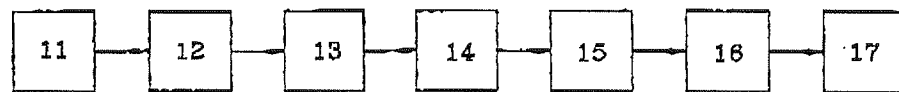
圖示簡單說明:

第一圖為本發明製造流程方塊圖。

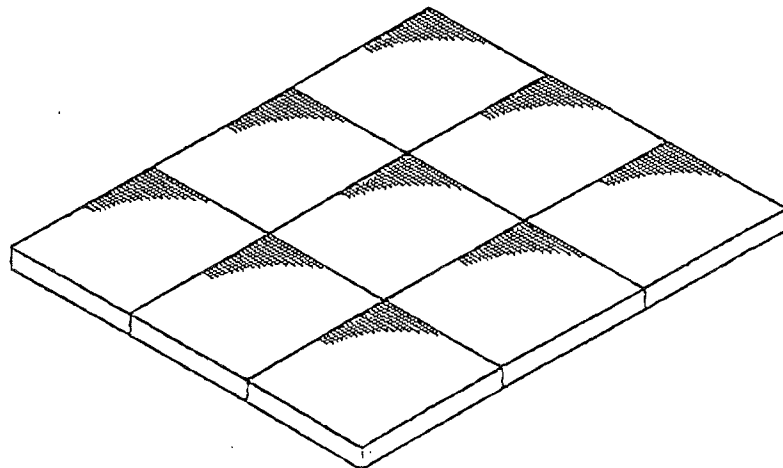
第二圖為本發明之一實施例立體圖

10.

(2)



第一圖



第二圖